

# **Download 2002 Buell S3 S3t Service Repair Manual**

Proper headwork is far from cheap. Figure on paying \$1000-\$1500 for a great job. I would highly suggest you consider a kit from Zipper's Performance, the Super Hammer 1200 Kit. @ \$2699, it includes the boring of your stock cylinders, domed pistons, Stage II Thunderstorm heads with Stage II porting & competition valve job, step lock valve guides & teflon seals.